

Contributed to the success of 13 inhaled medicines that have helped over

**10 MILLION PATIENTS WORLDWIDE** 

**28 YEARS** of inhalation innovation



Formulation of small and large molecules, biologics, complex combination products, novel and generic products



Pharmaceutical analysis



Device platforms



Metered Dose Inhalers (MDI)



6,000 employees including

1,200+ ENGINEERS & SCIENTISTS

## 23 PRODUCTION FACILITIES

serving customers across U.S., Europe and Asia

7 R&D CENTERS

**60 YEARS OF INNOVATION** 









Manufacturing of drug product and medical devices for development studies and clinical trials



Legal and regulatory services



Legal and regulatory services



Assembly, labeling and packaging 180+ custom assembly lines



Scalable manufacturing and complex injection molding

- Dedicated NPI teams at each facility
- Manufacturing space
  2.9M+ sq. ft. (269k+sq. m<sup>2</sup>)
- Class 7 & 8 clean rooms 500K+ sq. ft. (47k+sq. m<sup>2</sup>)